

Garant
**Clamping toolholder PDJNR 93°, for indexable inserts DN., right-hand,
Shank / insert size: 20/15mm**

Order data

Order number	250610 20/15
GTIN	4045197650511
Item class	21T

Technical description

Lever	259015 8
Functional width L ₄	25 mm
Shim	259031 28
Lever screw	259018 7
Shank size	20 mm
suitable indexable insert	DN.. 1506..
ISO code toolholder	PDJNR/L 2020K15
Shim pins pack	259044 2
Shim punches pack	259047 2
Insert size	15 mm
Head length L ₁	35 mm
Overall length L	125 mm
Standard	DIN ISO 5610
Application type	right-hand
Through-coolant	no

Setting angle κ	93 degrees
Application	External longitudinal turning
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Type of product	Boring bar

Accessories

Lever Type 8	259015 8
Lever screw Type 7	259018 7
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3